

A60 Series



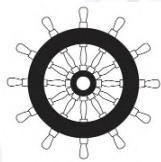
Marine Fire Damper

Fully compatible with control systems.
24 volt and 230 volt actuator options.
Construction material options.

- Marine fire damper for HVAC systems on-board marine vessels
- MED and Merchant Shipping (Marine Equipment) Regulations certified for A60 fire performance - SI 2016
- USCG Approved
- SOLAS Compliant
- Lloyds Register Certified to IMO Fire Test Procedures



No. 8512



No. 0525



A brand of
MAICO MANUFACTURERS OF AIR, FIRE AND SMOKE CONTROL PRODUCTS

A60 Series

Marine Fire Damper

Introduction

The BSB A60 multi-blade Marine Fire Damper is designed for use on marine vessels to protect the integrity of fire rated bulkheads and decks. Each A60 damper is controlled by an electrical failsafe spring return actuator combined with a thermoelectric tripping device (thermal fuse) and volt free contacts for remote status indication.

The A60 damper can be used where the maximum system pressure is 2000 Pa and duct velocities do not exceed 20 m/s. The A60 Marine Fire Damper has been tested in accordance with EN1751 with case leakage conforming to classes A, B and C and closed blade leakage to class B.

The A-60 Marine Fire Damper is suitable for both vertical and horizontal applications, with airflow in either direction.

MED certified fire performance - 2014/90/EU

Merchant Shipping Certified Fire performance - SI 2016 No.1025.

Conforms to the current Commission Implementing Regulation and Merchant Shipping Notice.

Models

Type A60-S Square/rectangular flange duct connections.

Type A60-C Circular flange duct connections.

Size Ranges

Rectangular

100 mm W x 100mm H minimum

1000 mm W x 1000mm H maximum

Larger sizes are available as Multiple Assemblies for vertical installation only to a maximum size of 2080mm W x 1000mm H

Circular

100mm dia minimum. 1000mm dia maximum

Both the rectangular and circular model dimensions are available in 1mm increments.

Casing Features

1.2mm galvanised steel flanged design case to BS EN 10346, (optional 2mm and 3mm thick casings available) and 316 grade stainless steel, both having a single penetration to accept coupling to the direct drive actuator.

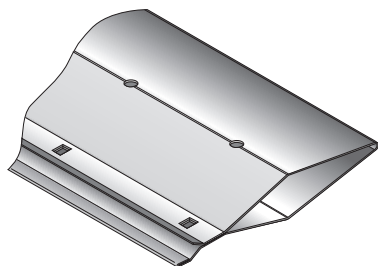
Fully seam welded corners provide a rigid and air tight construction. Exposed welds are treated with protective corrosion resistant, environmental friendly water based paint for galvanised cases and passivated on stainless steel cases.

Pre-punched bolt holes are provided as standard to a universal pattern. Client's project specific hole pitch can be accommodated on request.

Blade Features

A60 Fire Dampers are supplied with opposed blade operation. Blades are at 100mm pitches and manufactured from 0.7mm galvanised steel to BS EN 10346 and 316L grade stainless steel to BS EN 10088-2.

Both blade material options have interlocking engagement to provide low leakage and optimum fire resistance when closed.



Construction

Casings

Casings are supplied as standard in 1.2mm thick galvanised steel and are also available in 2mm and 3mm thick materials, with the option of 316L stainless steel type 1.4404.

Blades

Blades are formed double skin airfoil in shape, opposed blade action on a 100mm pitch that interlock when closed. They are manufactured in 0.7mm thick galvanised steel type DX 51D Z275 with the option of 316L stainless steel type 1.4404.

Gaskets

stainless steel peripheral gasketing 0.4mm 301 grade type 1.4310 fitted to both sides, top and bottom of damper internal case.

Linkage

The blade spindles are linked using a gear system, link arms and drive bars to give the opposed blade action. The link arms, drive strips and gears are made from 2.5mm galvanised steel type DX 51D Z275 and is fully enclosed outside the airstream.

Flanges

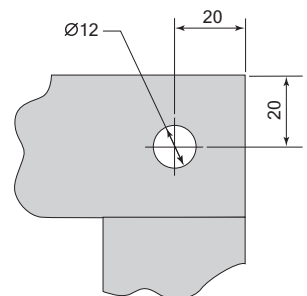
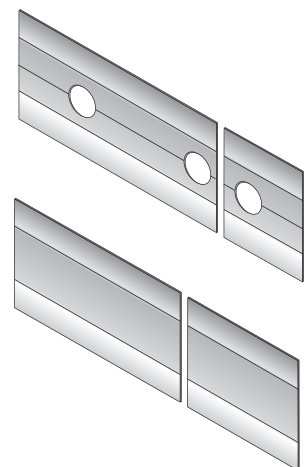
Pre-punched flange holes are provided as standard to a universal hole pattern. Bespoke configurations are available on request.

Other Components

All other components are manufactured from galvanised/zinc plated mild steel, with 316 stainless options available.

Blade shafts and bearings

The blades are each mounted on two 19mm diameter spindles.



Fire Testing

The BSB A-60 Marine Fire Damper has been subject to comprehensive fire testing for single and multiple sections.

The dampers were installed into a steel deck and bulkhead as specified in IMO Res.MSC.307(88)-2010 FTP Code, as amended.

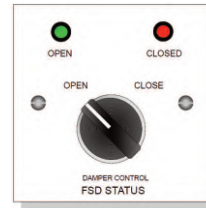
Testing, Approvals and Conformities

Tested and certificated for 60 minutes.

- MED certified fire performance - 2014/90/EU
- Merchant Shipping Certified Fire performance - SI 2016 No.1025.
- Lloyds Register Approval to IMO Fire Test Procedures Code, Annex 1, Part 3, for Class AO, A15, A30 and A60 Division bulkheads and decks. In compliance with the appropriate Lloyds Register Rules and Regulations and with the international Convention for the Safety Of Life At Sea (SOLAS).
- USCG (United States Coast Guard).
- Corrosion Tested to BSEN 60068-2-52.
- Vibration Tested to BS EN 60068-2-6.
- EC Type Examination (Module B).
- EC (Module D).
- Certificate of Fire Approval.
- BRE Global Compliant to ISO 9001.

Indication Control Units

This indication control unit is for illustrative purposes only.



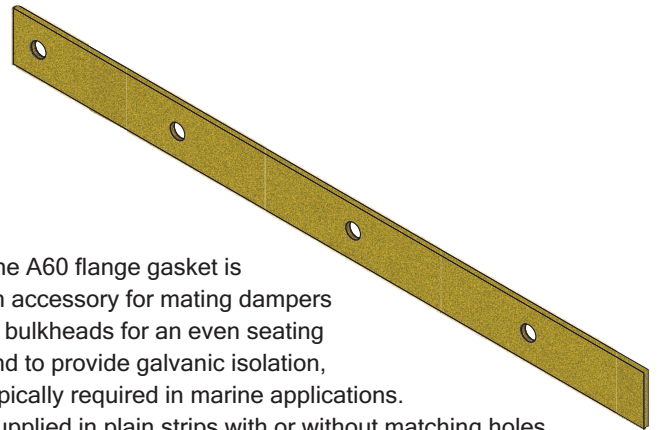
Shows open and closed status of 1 Fire/Smoke Damper.
Control function to open/close damper.
Includes link for fire alarm connection.
Available in 24V AC/DC or 230V AC (depending on actuator voltage).

In accordance with 4.1.1.9 of SOLAS:2020, the fire damper should be capable of being closed from either side of the division and readily accessible.

BSB can supply indication control units that can indicate and operate dampers from either side of the fire separation barrier in accordance with the above regulation.

Please contact the BSB sales office for details.

A60 Flange Gasket



The A60 flange gasket is an accessory for mating dampers to bulkheads for an even seating and to provide galvanic isolation, typically required in marine applications. Supplied in plain strips with or without matching holes to suit the BSB damper flange.

Gasket for circular damper flange connections should be requested at time of placing an order, as the gasket will be provided between the damper case and square to round plate assembly at the factory.

Paint is not a reliable insulator especially under bolt heads, nuts and washers or metal edges. Paint is usually damaged on installation or subsequent movement.

Gasket may not always be a requirement but can provide assurance of a good mating seal.

Specification:

The BSB A60 gasket is a high quality 3mm thick non asbestos and non-ceramic fibre millboard for high temperature applications up to 1000°C.

Supplied in strips 40mm wide x 3mm thick to suit dampers.

Key feature:

Low thermal conductivity.
K value 0.12 W/mK.



A60 Series

Marine Fire Damper - Product Specification

Product Specification

Side Seals

Side seals 0.4mm 301 grade stainless steel type 1.4310 both sides providing a good seal

Casing

Damper case and flange material 1.2mm galvanised type DX 51D Z275 as standard. 2mm and 3mm thick options also available. 316L type 1.4404 option available.

Bolt Holes

Pre-punched 12mm Ø bolt holes are provided as standard to a universal pattern

Flange Return

The return on the flange only applies to 1.2mm thick case material

V Ring Seal

Actuator Mounting Bracket

Blades

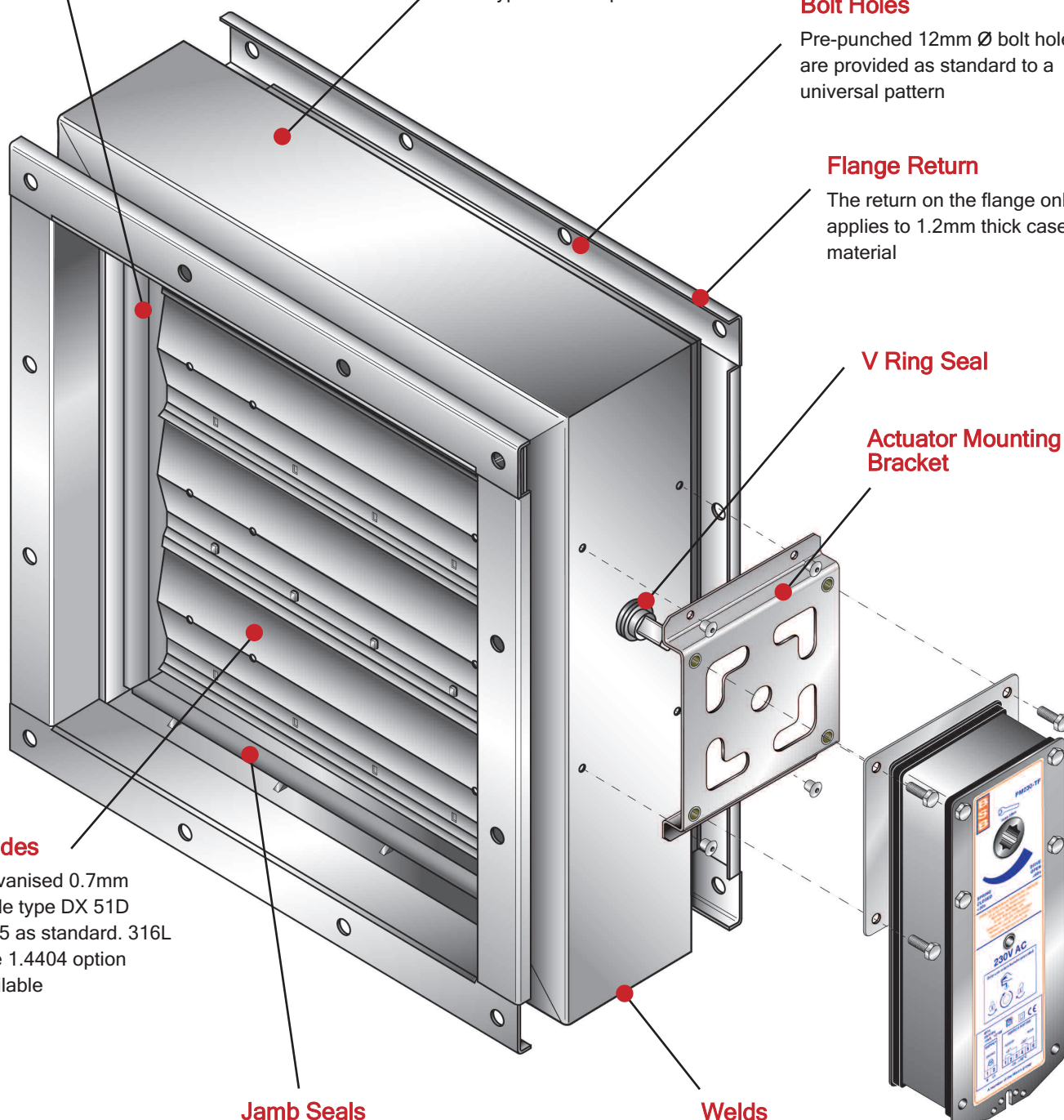
Galvanised 0.7mm blade type DX 51D Z275 as standard. 316L type 1.4404 option available

Jamb Seals

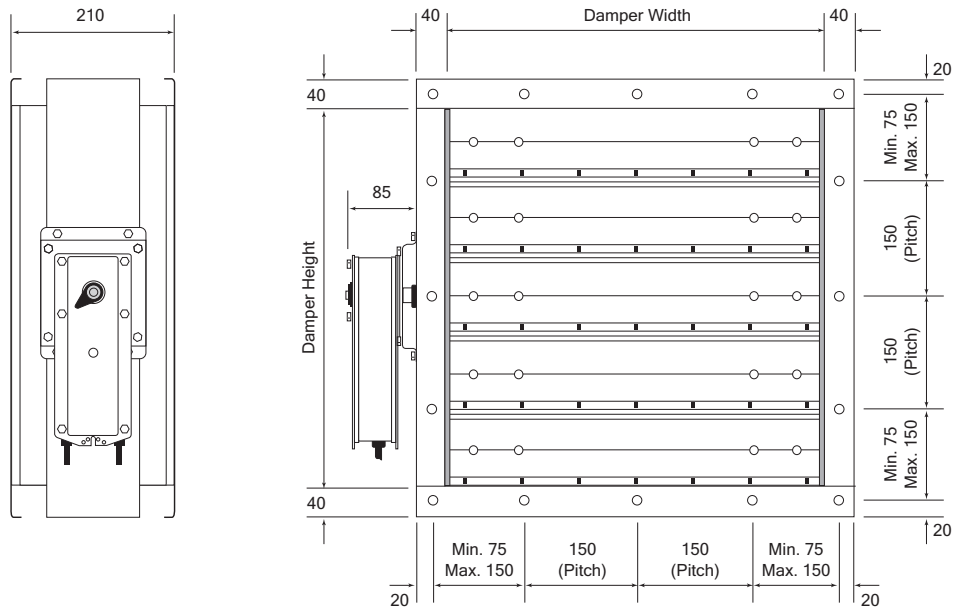
Top and bottom seals 0.4mm 301 grade stainless steel type 1.4310 providing a good seal

Welds

Galvanised case welds are cleaned and applied with environment friendly water based paint. 316 grade stainless steel case option the exposed welds being passivated



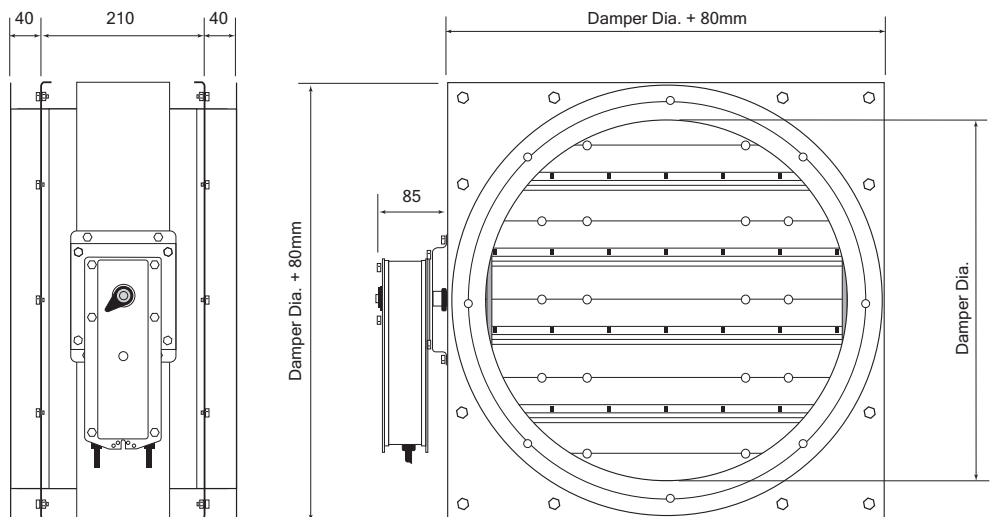
Rectangular



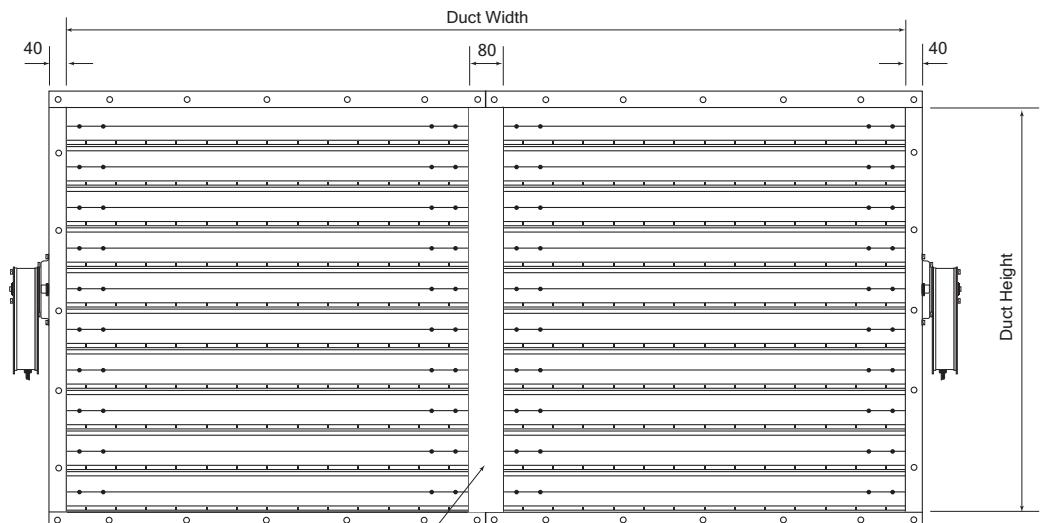
Circular

Circular Damper Fixing Hole Detail
Number of holes equally spaced on PCD

Damper Dia.	Hole Dia.	No. of Holes
100 - 250	7.0	4 off
251 - 500	10.0	8 off
501 - 750	12.0	12 off
751 - 1000	12.0	16 off



Multiple Sections



1.2MM Joining Strips with pre punched 5mm holes for site assembly. One strip per side.

A60 Series

Marine Fire Damper - Electrical Actuator Specification

Actuator

Spring return actuators are available in two voltages. PM24-TF AC/DC or PM230-TF AC. Both options are provided with a thermal fuse (TF) set to release at 72°C.

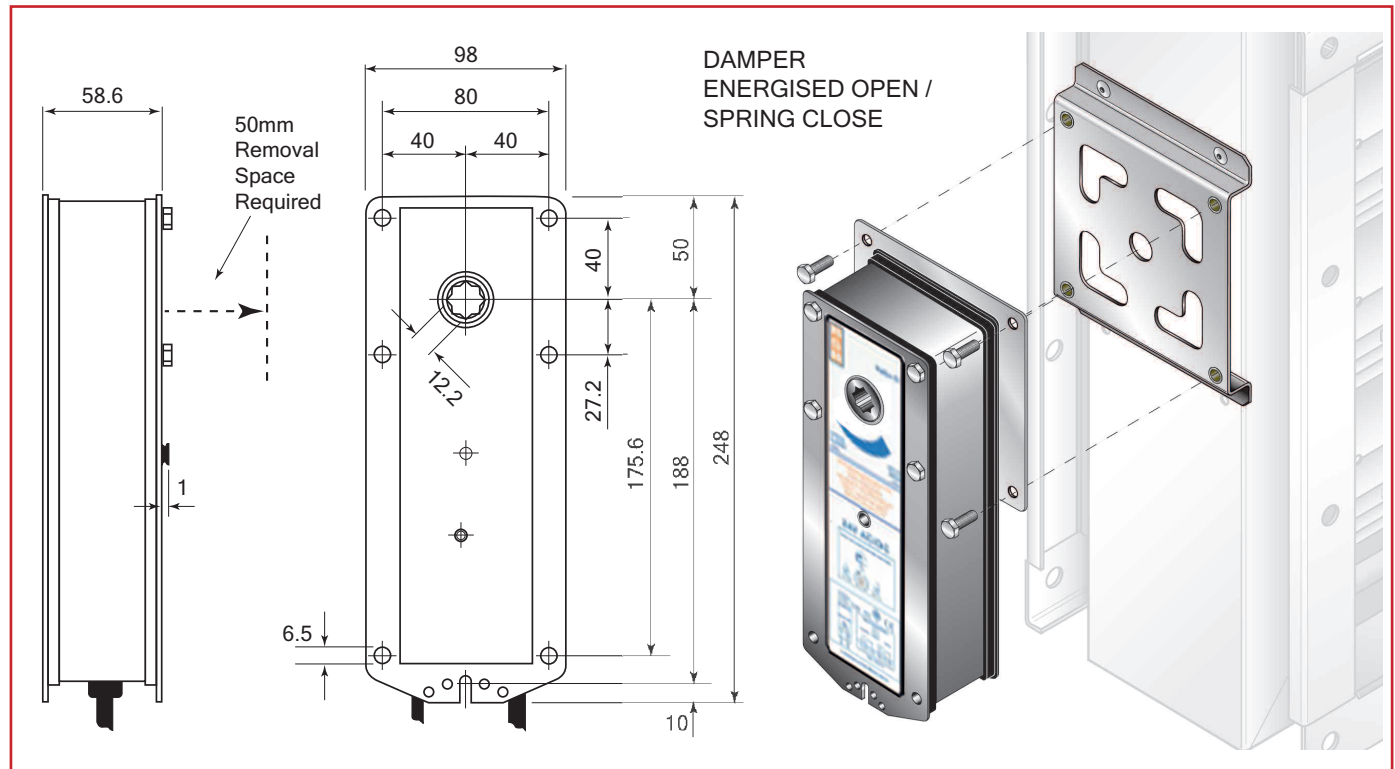
Operation

The A60 series dampers are supplied with automatic spring return failsafe electrical actuators with thermoelectric tripping device (thermal fuse) for attaching to the adjacent ductwork.

Status Indication

Volt free contacts for damper open and closed remote indication are also provided.

BSB PM24 -TF / BSB PM230 -TF



Marine Fire Damper - Electrical Actuator Specification and Wiring

BSB PM24 -TF

BSB PM230 -TF

Electrical data

Nominal voltage	24 V AC, 50/60 Hz / 24V DC	230 V AC, 50/60 Hz
Nominal voltage range	AC 19.2...28.8V / DC 21.6...28.8V	AC 196...264V
Power consumption motoring	10 W @ nominal torque	12 W @ nominal torque
Holding	2 W	4 W
For wire sizing	12.5 VA / I _{max} . 8.3 A @ 5 ms	14 VA
Auxiliary switch	2 x 1 SPDT	2 x 1 SPDT
Contact rating (contacts gold plate on silver)	1 mA ... 6 A (3 A) DC 5 V ... AC 250 V	1 mA ... 6 A (3 A) DC 5 V ... AC 250 V
Switching points	5° / 85°	5° / 85°
Thermal fuse	72°C	72°C
Supply cable (halogen free)	1.0 m, 2 x 0.75 mm ²	1.0 m, 2 x 0.75 mm ²
Signal cable (halogen free)	1.0 m, 6 x 0.75 mm ²	1.0 m, 6 x 0.75 mm ²

Functional data

Running time motor	< 60 s	< 60 s
Spring-return (at 20°C)	< 30 s	< 30 s
Sound power level motor	Max. 45 dB (A)	Max. 45 dB (A)
Spring-return	~62 dB (A)	~62 dB (A)
Position indication	Mechanical with pointer	Mechanical with pointer
Service life	Min. 10,000 full cycles @ 15Nm followed by 50 full cycles @ 20Nm	Min. 10,000 full cycles @ 15Nm followed by 50 full cycles @ 20Nm

Safety

Degree of protection (including Thermal Fuse)	IP54 in all mounting positions	IP54 in all mounting positions
Maintenance	Maintenance-free	Maintenance-free

Thermal Fuse

The thermoelectric tripping device is fitted with a green LED indication light, providing a quick visual check that the actuator is receiving power and the thermal fuse is intact.

Testing

The actuator operation can be tested via a momentary touch switch.

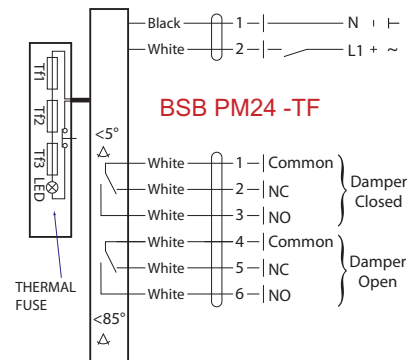
PM Thermal Fuse



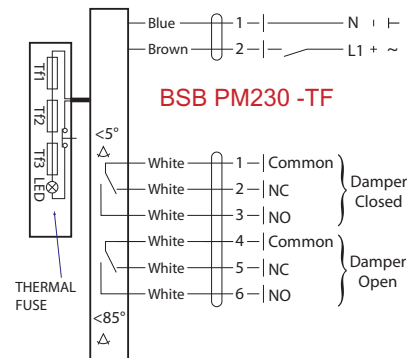
BSB PM24-TF & BSB PM230-TF DAMPER ENERGISED OPEN / SPRING CLOSE

- Wiring diagram shows switch positions based on no power to actuator
- Power on - Damper in non alarm position
- Power off or Thermal Fuse activation, Damper in fail safe position
- External remote blade position via auxiliary contacts
- LSF insulated cables
- IP54 rated
- Thermal fuse rated at 72°C
- Unused cores should be isolated
- Connecting cables need to be protected from sharp edges

For damper closed indication use terminals 1 & 2
For damper open indication use terminals 4 & 6
Terminals 1 & 4 can be linked where required as an option



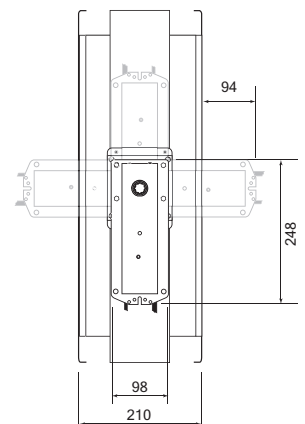
24V AC/DC:
Connect via safety isolation transformer



230V AC:
For disconnection from mains power supply, a separate device must be incorporated in the fixed wiring with at least 3mm contact gap in all poles.

Positioning

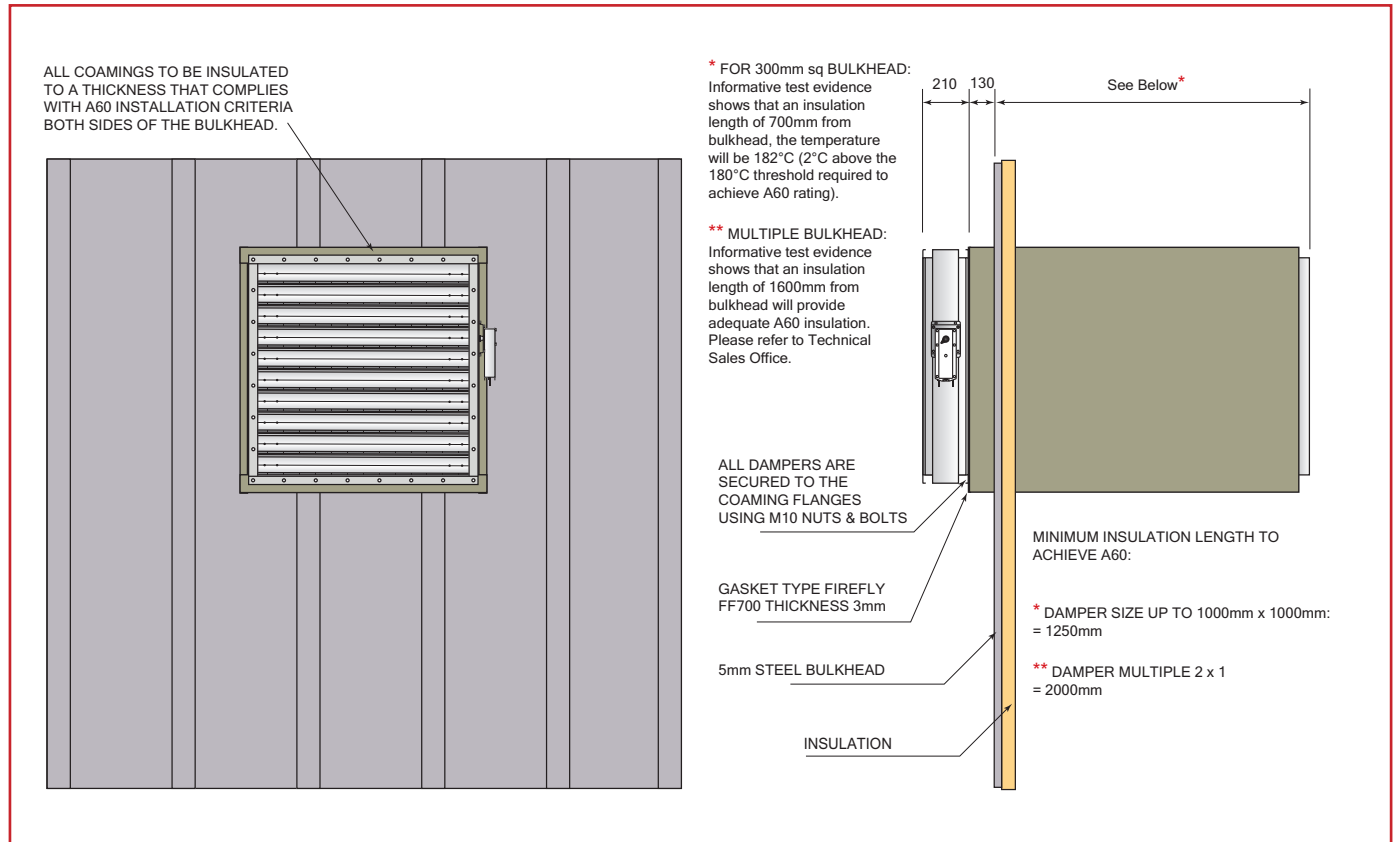
The actuator can be fitted in one of four positions for flexibility of installation. Actuators are supplied factory fitted and tested.



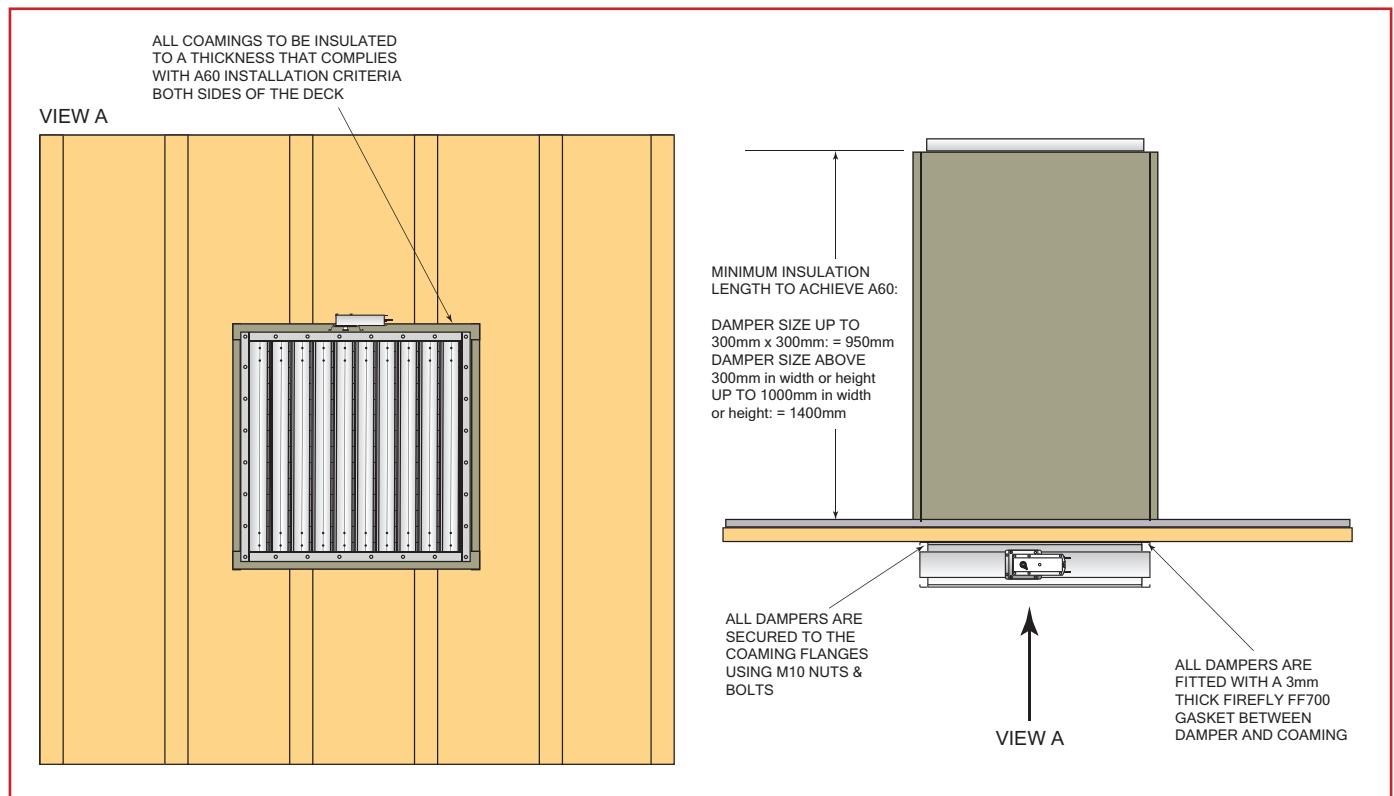
A60 Series

Marine Fire Damper - Installation

Bulkhead Installation



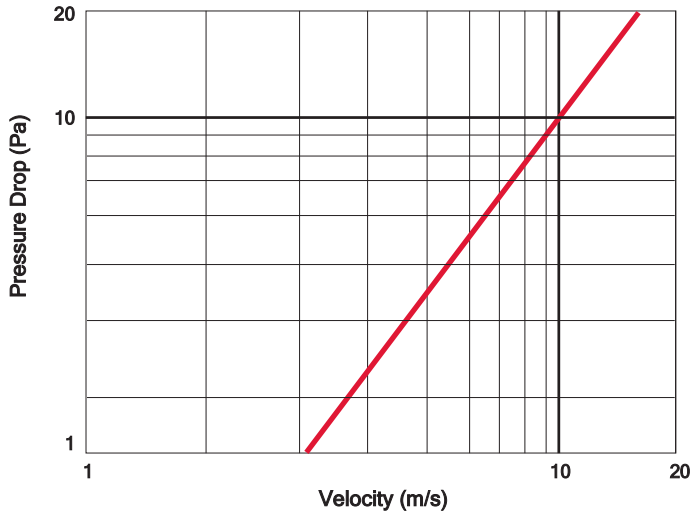
Deck Installation



The bulkhead and deck to be in accordance with FTP code 2010 Figure 12. Insulation material and thickness for the bulkhead and deck should be in accordance with the manufacturers instruction. The length specified is required to achieve A60 classification. For AO classification, insulation is not a requirement.

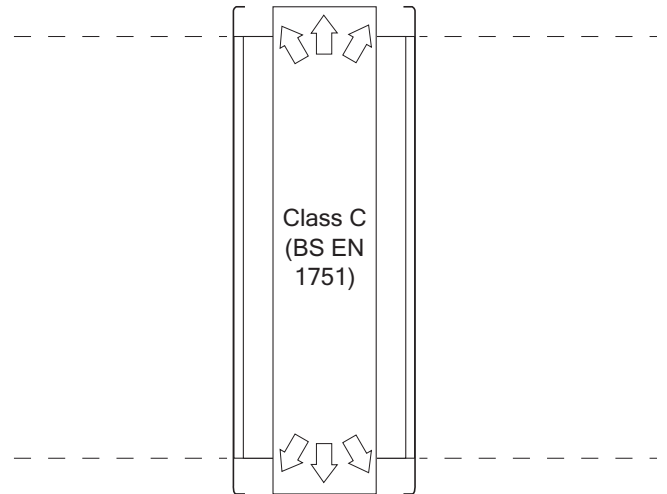
Performance Data

Pressure Drop BSRIA Report 15633/1 BS EN 1751
Dynamic performance on a 500mm W x 600mm H damper

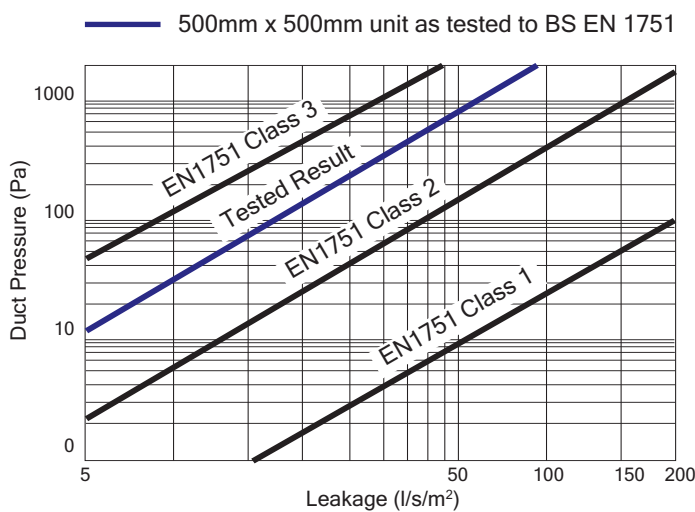


Ambient Case Leakage

An A60 damper was tested and was found to meet Class 'C' Classification BS EN 1751. With leakage being recorded at less than 0.1 l/s/m² at 2000 Pa



Ambient Blade Leakage
for a 500mm square A60 Damper



Maintenance Notes

A60 Series dampers are designed for normal dry filtered air systems. A programme of planned inspections should be carried out to include full operational checks, correct interface with, and function of, any control systems, cleaning and light lubrication.

As a guide, this should take place on a maximum of six months intervals.

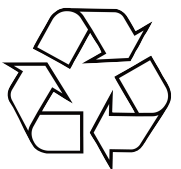
Reference should be made to BS 9999 for more information. Records of damper installation, location and maintenance log shall be kept on board the vessel. These inspection and maintenance programmes may need to be repeated more regularly if the dampers are exposed to inclement/dusty conditions or fresh air intakes. The frequency of such checks should be developed based on site experience.

Recycling

BSB recognises the need to preserve resources and reduce emissions and are actively working towards and introducing more efficient ways of manufacturing.

BSB supports and recommends that good waste management practice be adopted on all new and refurbishment projects, regardless of size. This not only reduces emissions, preserves raw materials and saves energy, but also reduces costs long term.

BSB are proud that their dampers are 95% minimum recyclable.



A60 Series

Marine Fire Damper - Weights



Weight Charts Values are shown in kg and are approximate.

Rectangular Model A60 with 1.2mm casing (including actuator)
100mm to 1000mm max. width and 100mm to 1000mm max. height.

Damper Height (mm)	Damper width (mm)									
	100	200	300	400	500	600	700	800	900	1000
100	7.0	8.5	9.5	11.5	12.5	14.0	15.0	16.5	17.5	18.5
200	9.0	10.0	11.5	13.5	14.5	16.0	17.5	18.5	20.0	21.5
300	10.5	12.0	13.5	15.5	17.0	18.0	19.5	21.0	22.5	24.0
400	12.5	14.0	15.5	17.0	19.0	20.5	22.0	23.5	25.0	27.0
500	14.0	15.5	17.5	19.0	21.0	22.5	24.5	26.0	28.0	29.5
600	15.5	17.5	19.0	21.0	23.0	24.5	26.5	28.5	30.5	32.0
700	17.0	19.0	21.0	23.0	25.0	27.0	29.0	31.0	33.0	35.0
800	18.5	20.5	22.5	25.0	27.0	29.0	31.0	33.5	35.5	37.5
900	20.0	22.5	24.5	27.0	29.0	31.0	33.5	35.5	38.0	40.0
1000	21.5	24.0	26.5	28.5	31.0	33.5	36.0	38.0	40.5	43.0

Circular Flange Model A60 with 1.2mm casing
(including actuator)

Diameter	Weight (kg)
100	9.0
200	13.0
300	18.0
400	23.0
500	28.5
600	34.0
700	40.0
800	46.0
900	53.0
1000	60.0

Rectangular Model A60 with 2mm casing (including actuator)
100mm to 1000mm max. width and 100mm to 1000mm max. height.

Damper Height (mm)	Damper width (mm)									
	100	200	300	400	500	600	700	800	900	1000
100	7.5	9.5	11.0	13.0	14.5	16.5	18.0	19.5	21.0	22.5
200	8.5	11.5	13.0	15.5	17.0	19.0	20.5	22.5	24.0	26.0
300	11.5	13.5	15.5	18.0	19.5	21.5	23.5	25.0	27.0	29.0
400	14.0	16.0	18.0	20.0	22.0	24.0	26.0	28.0	30.0	32.0
500	16.0	18.0	20.5	22.5	24.5	26.5	29.0	31.0	33.0	35.0
600	18.0	20.0	22.5	24.5	27.0	29.0	31.5	33.5	36.0	38.0
700	20.0	22.0	24.5	27.0	29.5	32.0	34.0	36.5	39.0	41.5
800	22.0	24.5	27.0	29.5	32.0	34.5	37.0	39.5	42.0	44.5
900	23.5	26.5	29.0	31.5	34.5	37.0	39.5	42.0	45.0	47.5
1000	25.5	28.5	31.0	34.0	36.5	39.5	42.0	45.0	48.0	50.5

Circular Flange Model A60 with 2mm casing
(including actuator)

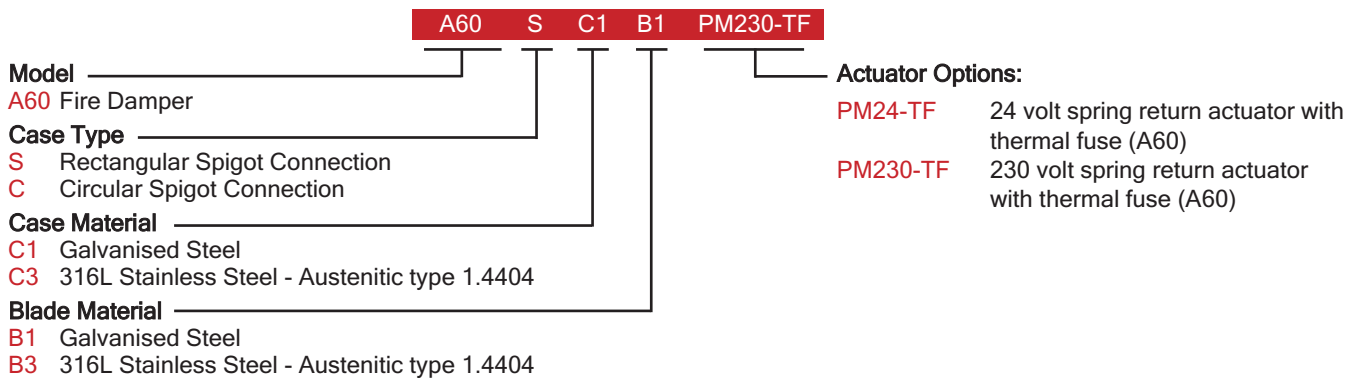
Diameter	Weight (kg)
100	9.5
200	15.0
300	21.0
400	27.5
500	34.0
600	41.0
700	48.0
800	56.0
900	64.0
1000	72.0

Rectangular Model A60 with 3mm casing (including actuator)
100mm to 1000mm max. width and 100mm to 1000mm max. height.

Damper Height (mm)	Damper width (mm)									
	100	200	300	400	500	600	700	800	900	1000
100	9.0	11.0	13.0	16.0	18.0	20.0	22.0	24.5	26.5	28.5
200	11.5	13.5	16.0	18.5	21.0	23.0	25.5	27.5	30.0	32.0
300	14.0	16.0	18.5	21.5	24.0	26.0	28.5	31.0	33.5	35.5
400	17.0	19.5	22.0	24.5	27.0	29.5	32.0	34.5	37.0	39.5
500	19.5	22.0	24.5	27.0	30.0	32.5	35.0	37.5	40.5	43.0
600	21.5	24.5	27.0	30.0	32.5	35.5	38.0	41.0	43.5	46.5
700	24.0	27.0	30.0	33.0	32.5	38.5	41.5	44.5	47.0	50.0
800	26.5	29.5	32.5	35.5	38.5	41.5	44.5	47.5	50.5	53.5
900	29.0	32.0	35.0	38.5	41.5	44.5	48.0	51.0	54.0	57.0
1000	31.5	34.5	38.0	41.0	44.5	47.5	51.0	54.5	57.5	61.0

Circular Flange Model A60 with 3mm casing
(including actuator)

Diameter	Weight (kg)
100	11.5
200	19.0
300	26.0
400	34.5
500	43.0
600	52.0
700	61.0
800	71.0
900	81.5
1000	92.0



Other Air, Fire and Smoke Control Products in the BSB Range:



For full details of the complete BSB Product Range, please refer to our individual product brochures, sales office or website.